



铲刀安装说明

Instruction for the Assembly of the Implement

1、将铲刀体①安放平稳、支承好。

Putting the blade body① at working posture which is shown in the diagram, keeping it stable.

2、安装右顶推梁②左顶推梁③，安装时注意，将十字叉头（如图所示）装入右顶推梁②与铲刀体①的位置中，装上销轴，装上卡板，紧固螺栓。

Fixing the right beam② and left beam ③. Noted to put the cross fork (as indicated in the diagram) into the middle between the right beam②(or the left beam③) and the blade body①, fix the pin and the positioning plate, fastening the bolts.

3、将支臂④装在铲刀体①左侧上，并与左顶推梁③连接。

Fixing the arm-beam④ on the left side of the blade body①, and connecting with the left beam③.

4、将侧倾油缸⑤安装在铲刀体①右侧上，并与右顶推梁②连接。

Assembling the tilting cylinder⑤ on the right side of the blade body①, and connecting with the right beam②.

5、将斜支撑⑥安装在铲刀体①右下侧的球座上。

Fixing the brace⑥ on the lower-right side of the blade body①.

6、将提升油缸⑦安装在铲刀球座上，安装时注意提升油缸拉杆上的轴承盖与下轴承盖是配对的，要按照标记保持正确的前后方向，且左右提升油缸的轴承盖是不可以互换安装的，否则将会导致拉杆在工作时断裂。

Fixing the lifting cylinders⑦ to the spheric seats of the blade. When fixing the lifting cylinders to the seats, please note: the upper bearing cover fixed on the rod of the cylinder is coupled with the lower bearing cover, **to keep the cover correct front& rear position according to the signs on the bearing cover. And note that the lower bearing cover of the right side cylinder is not interchangeable with that of the left side cylinder.** Mis-fixing of the bearing cover will lead to serious broken damage for the cylinder's rods and covers.

7、安装顶推梁②③后部的支承球盖时，后球盖和支承球座是配对的，要按照标记保持正确的上下方向，左边的球盖和右边的球盖不可以互换。错误的安装将导致球轴承的严重早期磨损和球座的损坏。

When fixing the support rear spheric bearing cover with the spheric seat, please note that the rear bearing cover is coupled with the spheric bearing cover of the beams②③. **And note that to keep the cover correct up& down position according to the signs on the bearing cover. And note that the rear bearing cover of the right side beam is not interchangeable with that of the left side beam.** Mis-fixing of the rear bearing cover will lead to serious earlier abrasion of the bearings and damage for the spheric seats.

8、安装侧倾油缸⑤油管，并安装护罩。

To assemble the oil pipes and hoses of the tilting cylinder⑤, and fix the guard plate